



WHEN QUALITY OF WELDING **IS IMPORTANT**



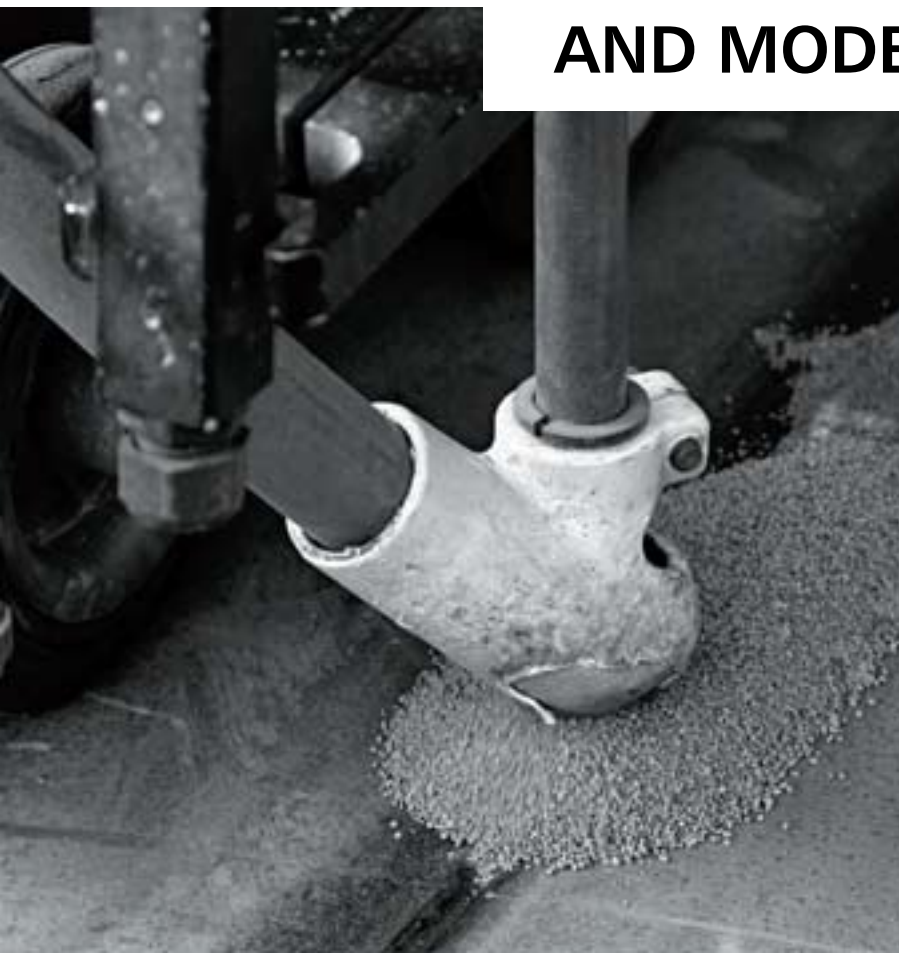


For more than 10 years **KAMETAL** has been combining the craftsmanship with the **modern technology** in the sector of steel constructions.

The company is built around a core team of young people, **who want to become leaders** in the business of building mega storage tanks.

**We operate in the European Union market**, including: Belgium, Holland, France and Poland and we have **delivered on projects** in: Venezuela, Mexico, Thailand and Saudi Arabia.

## CRAFTSMANSHIP AND MODERN TECHNOLOGY



**Our specialties are:**

- tank construction
- industrial steel construction
- building steel construction

**Experience and well qualified teams** are our **calling card**. We currently employ 110 people - 80 direct and 30 indirect. **We work together** with experienced subcontractor crews, who are subject matter experts with **suitable experience** and the best equipment available. We can also rely on **100 highly skilled** Polish welders and assemblers at any given time.

Our employees **proved it several times** on a lot of building sites in the whole Europe.

**All our welders are certified** to EN 287 and ASME IX standards. **KAMETAL is using welding processes** in accordance with EN 15614 and ASME IX/2007.

All laborers **carry VCA certificates** and **KAMETAL fulfills all requirements** in environment, health and safety ( EH&S ).







## TANK MANUFACTURING

**KAMETAL has full capability** to design and build tanks for liquid products, including:

- oil
- oil products
- acids and other chemicals
- water and water solutions
- settling

**We can custom build tanks with capacity between** 50 l to 100.000 m<sup>3</sup> in both carbon steel or stainless steel.

**We are specialized** in building and repairing the following types of tanks:

- pressure tanks and tanks without pressure
- tanks with a permanent roof and tanks with a floating roof
- single shell and double shell tanks

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QUALIFIED TO  
MANUFACTURE  
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DIFFERENT KINDS  
OF TANKS**

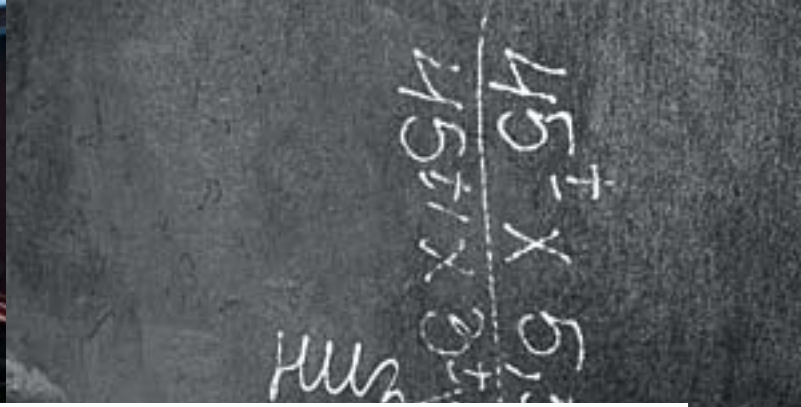
## TANK REPAIR AND MODERNIZATION

**KAMETAL** is specialized in:

- disassembly of old, used tanks
- exchange ( replacement ) of rusty tank elements
- sealing
- assembly of floating roofs
- tank insulation
- renovation of old varnished coats

**All according to** EEMUA 159 2003 and API 653





## OUR SHOPS HAVE AN ANNUAL PRODUCTION CAPACITY OF APPROXIMATELY PLANTS 3.000 TONES

**KAMETAL has a the area** of 3500m<sup>2</sup> shop floor and 1 ha of hardened ground.

**Our shops in Halen, Belgium and Toruń in Poland** produce the steel elements for our tanks.

**We also manufacture:**

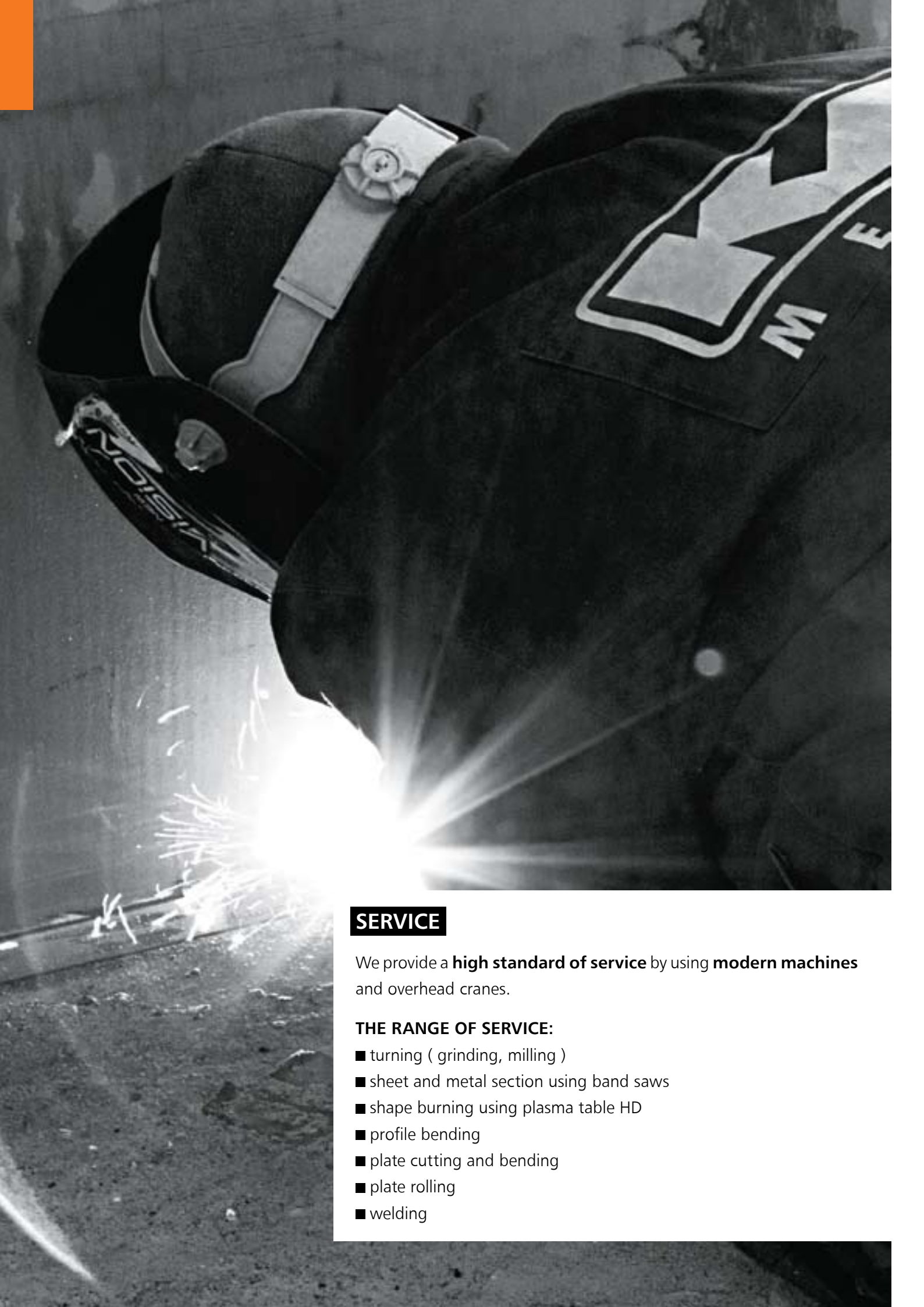
- working platforms
- railings, parapets
- ladders, spiral stairs
- gangways
- supporting structures
- hanging scaffolds

**KAMETAL manufactures tanks according to** EN14015 and API650 and Codres division I.

All acces elements are **fabricated in accordance with OSHA 3124 - R 2003 and EN 14122 standards.**

**Our shops have an annual production capacity** of approximately 3.000 tones.





## SERVICE

We provide a **high standard of service** by using **modern machines** and overhead cranes.

### THE RANGE OF SERVICE:

- turning ( grinding, milling )
- sheet and metal section using band saws
- shape burning using plasma table HD
- profile bending
- plate cutting and bending
- plate rolling
- welding



# WE SEEK CONTINUOUS IMPROVEMENT IN WELDING PROCESSES AND SKILLS.

## WHEN QUALITY OF WELDING IS IMPORTANT

KAMETAL considers welding its most important engineering process. We seek continuous improvement in welding processes and skills. We use the following welding techniques in our projects.

- MIG/MAG
- MMA/SMAW
- TIG
- SAW

We have got several Esab Circotech machines for the circumferential joints and 1. Esab A2 multitrac for butt weld joints in floors.

We invest in high quality welding equipment including LINCOLN, KEMPI, ESAB, and LORCH.





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